

L= Length [mm], W= Width [mm], H= Height [mm], V= velocity [m/min.], Rp= Roller pitch [mm]

Pos.	Description	Quantity
1	Driven pallet roller conveyor L=1500 , W=1170, H=350, V=11,4. Rp=178 Mounted with Pallet side guides. Buffer space for empty pallet.	9
2	Driven pallet roller conveyor L=1500 , W=1170, H=350, V=11,4. Rp=178 Mounted with Pallet side guides.	4
3	Coupled sections for Driven pallet roller conveyor L=1750 , W=1170, H=350, V=11,4. Rp=178 Mounted with Pallet side guides.	8
4	Driven pallet roller conveyor L=1500 , W=1170, H=550, V=11,4. Rp=178 Mounted with Pallet side guides and End Stop.	14
5	Palmanager – Pallet Magazin -1000 Pallet, Max 14 pallet (Max. 500 Kg) Mounted with 1x Driven pallet roller conveyor L=1500, W=1170, H=350, V=11,4. Rp=178. And mounted with 1x IO. Box.	1
6	Transfer wagon. V=14. Mounted With 2x Safety Buffer. And with 1x Driven pallet roller conveyor L=1500, W=1170, H=350, V=11,4. Rp=178 mm.	2
7	Driving plates located on the floor. L=2000.	22
8	Specieal Fork lift guard for 14 empty pallet.	1

Changes made in layout since previous version:

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